



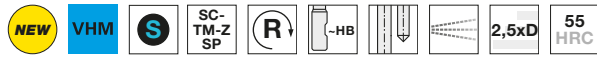
Thread milling cutters without chamfer for ISO metric threads

Article no. **4870**



提供専用CNC程式

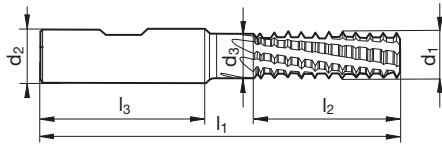
cutting data see page 5



maximum performance • unequal flute spacing • unequal helix

P	M	K	N	S	H
•	•	•	•	•	○

H = 55 HRC



Standard  
Article no.

**Company std.**

**4870**

Thread milling cutters

D	P mm	d1 mm	d2 mm	d3 mm	dk mm	l1 mm	l3 mm	l2 mm	Z
M3	0.500	2.30	6.00	2.30	2.50	54.00	36.00	7.50	4
M4	0.700	3.10	6.00	3.10	3.30	58.00	36.00	10.50	4
M5	0.800	4.00	6.00	4.00	4.20	58.00	36.00	12.80	4
M6	1.000	4.80	6.00	4.80	5.00	58.00	36.00	16.00	4
M8	1.250	6.30	8.00	6.30	6.80	68.00	36.00	21.25	4
M8 x 1	1.000	6.30	8.00	6.30	7.00	68.00	36.00	21.00	4
M10	1.500	8.00	10.00	8.00	8.50	74.00	40.00	25.50	4
M10 x 1	1.000	8.00	10.00	8.00	9.00	74.00	40.00	25.00	4
M10 x 1,25	1.250	8.00	10.00	8.00	8.80	74.00	40.00	26.25	4
M12	1.750	9.95	12.00	9.95	10.20	90.00	45.00	33.25	4
M12 x 1	1.000	9.95	12.00	9.95	11.00	90.00	45.00	31.00	4
M12 x 1,5	1.500	9.95	12.00	9.95	10.50	90.00	45.00	31.50	4
M14	2.000	11.20	12.00	11.20	12.00	100.00	45.00	38.00	6
M14 x 1,5	1.500	11.20	12.00	11.20	12.50	100.00	45.00	37.50	6
M16	2.000	13.10	16.00	13.10	14.00	105.00	48.00	42.00	6
M16 x 1,5	1.500	13.10	16.00	13.10	14.50	105.00	48.00	40.50	6
M20	2.500	14.95	16.00	14.95	17.50	120.00	48.00	52.50	6
M20 x 1,5	1.500	14.95	16.00	14.95	18.50	120.00	48.00	49.50	6

Order no.	價格
4870 3.000	8,200
4870 4.000	8,400
4870 5.000	9,000
4870 6.000	9,800
4870 8.000	10,700
4870 8.005	11,100
4870 10.000	12,800
4870 10.005	13,800
4870 10.006	14,000
4870 12.000	15,500
4870 12.005	16,700
4870 12.007	16,600
4870 14.000	17,500
4870 14.007	17,300
4870 16.000	19,600
4870 16.007	20,700
4870 20.000	23,200
4870 20.007	23,800