



Taps for ISO metric fine threads

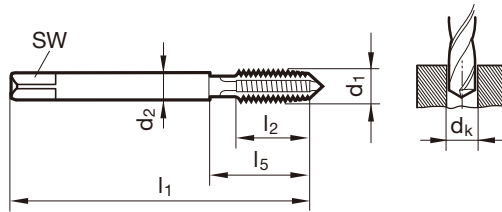
公制細牙 鑄鐵 / 鑄鋁專用



Tool material	<b>HSS-E</b>
Surface	○
Type	GG
Form	C
Cutting direction	right-hand

<b>P</b>	<b>M</b>	<b>K</b>	<b>N</b>	<b>S</b>	<b>H</b>
		•	≤ 7		

M6 - M16為4刃、M20為5刃



JIS B 4430 編號 4451

d1	d2	SW	dk	l1	l2	l5	Code	Tolerance	價格
	mm	mm	mm	mm	mm	mm	尾碼	公差	
M6 x 0.75	6.000	4.50	5.20	62.00	13.00	30.00	490	OH3	6,034
M8 x 1	6.200	5.00	7.00	70.00	17.00	35.00	580	OH3	8,035
M9 x 1	7.000	5.50	8.00	70.00	16.00	35.00	660	OH3	9,035
M10 x 1	7.000	5.50	9.00	70.00	16.00	35.00	610	OH3	10,035
M10 x 1.25	7.000	5.50	8.80	75.00	20.00	39.00	670	OH4	10,046
M12 x 1	8.500	6.50	11.00	70.00	20.00	40.00	1,340	OH3	12,035
M12 x 1.25	8.500	6.50	10.80	80.00	20.00	40.00	1,400	OH4	12,046
M12 x 1.5	8.500	6.50	10.50	82.00	20.00	40.00	1,400	OH4	12,047
M14 x 1.5	10.500	8.00	12.50	88.00	20.00	40.00	1,600	OH4	14,047
M16 x 1.5	12.500	10.00	14.50	95.00	22.00	44.00	1,850	OH4	16,047
M20 x 1.5	15.000	12.00	18.50	95.00	25.00	44.00	2,300	OH4	20,047



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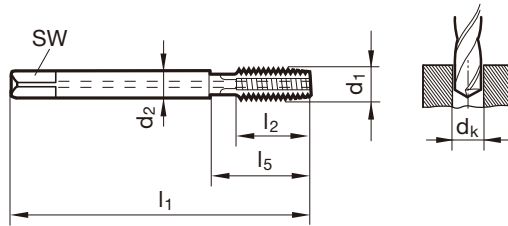
公制細牙 鑄鐵 / 鑄鋁專用



<b>P</b>	<b>M</b>	<b>K</b>	<b>N</b>	<b>S</b>	<b>H</b>
○		●	≤ 7		

M6 - M16為4刃、M20為5刃

Tool material	<b>HSS-E-PM</b>
Surface	Ⓢ
Type	GG
Form	C
Cutting direction	right-hand TiCN 鍍層 中心出水 HSS-E PM材質



<b>JIS B 4430</b>	編號	<b>4472</b>
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d1	d2	SW	dk	l1	l2	l5	Code	Tolerance	價格
	mm	mm	mm	mm	mm	mm	尾碼	公差	
M6 x 0.75	6.000	4.50	5.20	62.00	13.00	30.00	6,034	OH3	2,260
M8 x 1	6.200	5.00	7.00	70.00	17.00	35.00	8,035	OH3	2,430
M9 x 1	7.000	5.50	8.00	70.00	16.00	35.00	9,035	OH3	2,510
M10 x 1	7.000	5.50	9.00	70.00	16.00	35.00	10,035	OH3	2,260
M10 x 1.25	7.000	5.50	8.80	75.00	20.00	39.00	10,046	OH4	2,350
M12 x 1	8.500	6.50	11.00	70.00	20.00	40.00	12,035	OH3	2,140
M12 x 1.25	8.500	6.50	10.80	80.00	20.00	40.00	12,046	OH4	2,300
M12 x 1.5	8.500	6.50	10.50	82.00	20.00	40.00	12,047	OH4	2,300
M14 x 1.5	10.500	8.00	12.50	88.00	20.00	40.00	14,047	OH4	2,590
M16 x 1.5	12.500	10.00	14.50	95.00	22.00	44.00	16,047	OH4	2,960
M20 x 1.5	15.000	12.00	18.50	95.00	25.00	44.00	20,047	OH4	3,900



Taps for ISO metric fine threads

公制細牙 鑄鐵、高硬度鋼 (HRC55以下)鋼材用

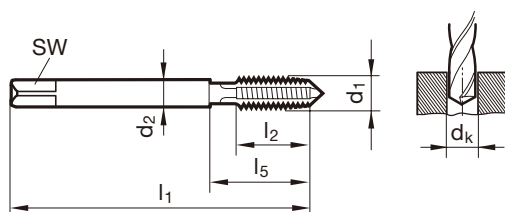


P	M	K	N	S	H
		•			≤ 55

Tool material	HSS-E-PM
Surface	ⓐ
Type	H
Form	D
Cutting direction	right-hand

所有規格皆為5刀

TiCN 鍍層  
HSS-E PM材質



JIS B 4430

編號

4459

d1	d2	SW	dk	l1	l2	l5	Code	Tolerance	價格
	mm	mm	mm	mm	mm	mm	尾碼	公差	
M8 x 1	6.200	5.00	7.10	70.00	17.00	35.00	8,035	OH3	1,230
M10 x 1	7.000	5.50	9.10	70.00	16.00	35.00	10,035	OH3	1,440
M10 x 1.25	7.000	5.50	8.90	75.00	20.00	39.00	10,036	OH3	1,730
M12 x 1.5	8.500	6.50	10.60	82.00	20.00	40.00	12,037	OH3	3,210
M12 x 1.25	8.500	6.50	10.90	80.00	20.00	40.00	12,046	OH4	3,120