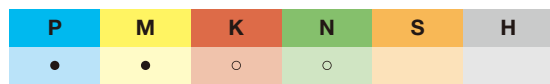


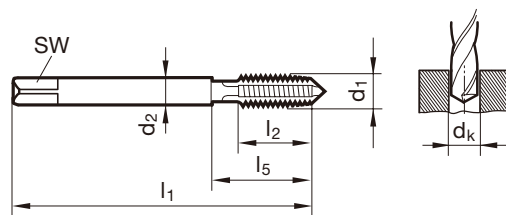


Taps for UNF threads 英制細牙 UNF 通孔用



| | |
|-------------------|--------------|
| Tool material | HSS-E |
| Surface | ○ |
| Type | N |
| Form | B |
| Cutting direction | right-hand |

1/2-20(含)以上為4刃、以下尺寸皆為3刃



Company std. 編號 **4455**

| d1 | d2 | SW | dk | l1 | l2 | l5 | Code | Tolerance | 價格 |
|-----------|--------|-------|-------|--------|-------|-------|--------|-----------|-------|
| | mm | mm | mm | mm | mm | mm | 尾碼 | 公差 | |
| 6 - 40 | 4.000 | 3.20 | 2.95 | 48.00 | 11.00 | 21.00 | 3,505 | OH2 | 410 |
| 8 - 36 | 5.000 | 4.00 | 3.50 | 52.00 | 12.00 | 21.00 | 4,166 | OH2 | 450 |
| 10 - 32 | 5.500 | 4.50 | 4.10 | 60.00 | 14.00 | 25.00 | 4,826 | OH2 | 470 |
| 12 - 28 | 5.500 | 4.50 | 4.60 | 60.00 | 16.00 | 25.00 | 5,486 | OH2 | 470 |
| 1/4 - 28 | 6.000 | 4.50 | 5.50 | 62.00 | 16.00 | 29.00 | 6,350 | OH2 | 510 |
| 5/16 - 24 | 6.100 | 5.00 | 6.90 | 70.00 | 17.00 | 37.00 | 7,938 | OH3 | 570 |
| 3/8 - 24 | 7.000 | 5.50 | 8.50 | 75.00 | 18.00 | 41.00 | 9,525 | OH3 | 620 |
| 7/16 - 20 | 8.000 | 6.00 | 9.90 | 80.00 | 22.00 | 48.00 | 11,113 | OH3 | 1,320 |
| 1/2 - 20 | 9.000 | 7.00 | 11.50 | 85.00 | 20.00 | 48.00 | 12,700 | OH3 | 1,600 |
| 9/16 - 18 | 10.500 | 8.00 | 12.90 | 90.00 | 22.00 | 48.00 | 14,288 | OH3 | 2,180 |
| 5/8 - 18 | 12.000 | 9.00 | 14.50 | 95.00 | 22.00 | 52.00 | 15,875 | OH3 | 2,240 |
| 3/4 - 16 | 14.000 | 11.00 | 17.50 | 105.00 | 25.00 | 58.00 | 19,050 | OH3 | 3,040 |
| 7/8 - 14 | 17.000 | 13.00 | 20.40 | 115.00 | 25.00 | 63.00 | 22,225 | OH3 | 4,600 |
| 1 - 12 | 20.000 | 15.00 | 23.25 | 125.00 | 28.00 | 68.00 | 25,400 | OH3 | 6,370 |



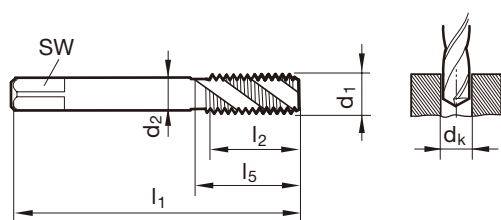
Taps for UNF threads 英制細牙 UNF 盲孔用



| | |
|-------------------|--------------|
| Tool material | HSS-E |
| Surface | ○ |
| Type | N R40 |
| Form | C |
| Cutting direction | right-hand |

| | | | | | |
|----------|----------|----------|----------|----------|----------|
| P | M | K | N | S | H |
| ● | ○ | ○ | ○ | | |

5/8 - 18 (含)以上為 4 刃、以下尺寸皆為 3 刃



Company std. 編號 **4457**

| d1 | d2 | SW | dk | l1 | l2 | l5 | Code | Tolerance | 價格 |
|-----------|--------|-------|-------|--------|-------|-------|--------|-----------|-------|
| | mm | mm | mm | mm | mm | mm | 尾碼 | 公差 | |
| 6 - 40 | 4.000 | 3.20 | 2.95 | 48.00 | 6.50 | 21.00 | 3,505 | OH2 | 450 |
| 8 - 36 | 5.000 | 4.00 | 3.50 | 52.00 | 7.00 | 21.00 | 4,166 | OH2 | 450 |
| 10 - 32 | 5.500 | 4.50 | 4.10 | 60.00 | 8.50 | 25.00 | 4,826 | OH2 | 490 |
| 12 - 28 | 5.500 | 4.50 | 4.60 | 60.00 | 9.50 | 25.00 | 5,486 | OH2 | 510 |
| 1/4 - 28 | 6.000 | 4.50 | 5.50 | 62.00 | 9.50 | 29.00 | 6,350 | OH2 | 510 |
| 5/16 - 24 | 6.100 | 5.00 | 6.90 | 70.00 | 11.50 | 37.00 | 7,938 | OH3 | 600 |
| 3/8 - 24 | 7.000 | 5.50 | 8.50 | 75.00 | 11.50 | 41.00 | 9,525 | OH3 | 660 |
| 7/16 - 20 | 8.000 | 6.00 | 9.90 | 80.00 | 13.00 | 48.00 | 11,113 | OH3 | 1,340 |
| 1/2 - 20 | 9.000 | 7.00 | 11.50 | 85.00 | 13.00 | 48.00 | 12,700 | OH3 | 1,600 |
| 9/16 - 18 | 10.500 | 8.00 | 12.90 | 90.00 | 14.00 | 48.00 | 14,288 | OH3 | 2,180 |
| 5/8 - 18 | 12.000 | 9.00 | 14.50 | 95.00 | 15.00 | 52.00 | 15,875 | OH3 | 2,240 |
| 3/4 - 16 | 14.000 | 11.00 | 17.50 | 105.00 | 16.00 | 58.00 | 19,050 | OH3 | 3,080 |
| 7/8 - 14 | 17.000 | 13.00 | 20.40 | 115.00 | 19.00 | 63.00 | 22,225 | OH3 | 4,680 |
| 1 - 12 | 20.000 | 15.00 | 23.25 | 125.00 | 22.00 | 68.00 | 25,400 | OH3 | 6,410 |